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D3935-2**Job Sheet 194193****Part No:** D3935-2**Job Qty:** 1 pcs**Part Name:** Pylon Wall**Part Weight:** 0 lbs**Status:** New**Priority:** Medium**Job Created:** 4/26/19**Job Tracking No:****Due Date:** 5/3/19**Created By:** Marie Lajeunesse**Type:** SOLD**Description:****Note:** DWG REV B**Ship Via:****Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Flow - 1	1 pcs	5/3/19	5/3/19	0.00	0.29	Waterjet - Flow		2019/04/26
110	QC 2	1 pcs	5/3/19	5/3/19	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		2019/04/26
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		
							QC 2 - 8		
							QC 2 - 66		
							QC 2 - 64		
							QC 2 - 65		

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				Packaging 3 - 34 - B4B	DAS 21
				Packaging 3 - 35 - B4B	9-39 APR 26 2019
				Packaging 3 - 36 - B4B	
140	QC 21 - SA	1 pcs	5/3/19	0.00 0.00	QC 21 - SA - 21
				QC 21 - SA - 70	DAS 21 APR 26 2019
				QC 21 - SA - 53	9-39
Part Op 110 - (QC2- Inspect parts off machine FAI/FAIB) Descriptions: 120 - (QC8- Inspect parts - second check) 130 - (Identify as per dwg & Stock Location: _____) 140 - (QC21- Final Inspection - Work Order Release)					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
MLEXS.125-F60029-04	GE Plastics Lexan Sheet (Dark Grey)	8.6900 sf (8.69 ea)	100-Waterjet - Flow - 1	S165915	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
100-Waterjet - Flow - 1	MLEXS.125-F60029-04	9	3,182	0	
Part Specifications					
Specifications could not be found.					

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DART AEROSPACE LTD		Work Order:	194194
Description: Pylon Wall Protector, RH		Part Number:	D3935-2
Inspection Dwg: D3935 Rev: B		Page 1 of 1	

FIRST ARTICLE INSPECTION CHECKLIST

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
3.50	+/-0.030	3.50	1		Tap	
9.00	+/-0.030	9.00	1		V.D. 02	
14.70	+/-0.030	14.70	1			
16.20	+/-0.030	16.20	1			
33.40	+/-0.030	33.40	1			
34.25	+/-0.030	34.25	1			
34.60	+/-0.030	34.60	1			
34.72	+/-0.030	34.72	1			
22.85	+/-0.030	22.85	1			
19.15	+/-0.030	19.15	1			
35.39	+/-0.030	35.39	1			
8.05	+/-0.030	8.05	1			
15.05	+/-0.030	15.05	1			
19.00	+/-0.030	19.00	1			
19.25	+/-0.030	19.25	1			
20.25	+/-0.030	20.25	1			
23.25	+/-0.030	23.25	1			
24.35	+/-0.030	24.35	1			
29.25	+/-0.030	29.25	1			
32.75	+/-0.030	32.75	1			
0125	+/-0.010	.129	1			

Measured by:	aw	Audited by:	DAS 40 9-89	Preliminary Approval:	N/A
Date:	19/04/2019	Date:		Date:	N/A

Rev	Date	Change	Revised by	Approved
A	09.06.22	New Issue	KJ	
B	10.08.18	Dwg Rev updated	KJ	

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

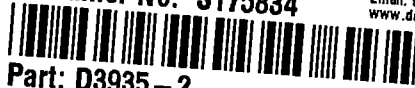
Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition			Completed By
					Lead hand / Supervisor
					QC / QA Coordinator
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					



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Container No: S175834



Part: D3935-2

Job No: 194193

Serial No/Batch: S175834

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 04/26/19